

Work Order ID 115079

July-02-14 7:18:56 AM

115079

Page 1

Item ID: D206-559-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw

Start Date: 3/17/14

Start Qty: 5.00

5

Cust Item ID:

Required Date: 3/17/14

Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: 14-03-19

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev L

JB

MLS 14-07-02

100

Document Control

0.00

JUL 07 2014

DAS
06
9-89

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPPD206-559-011 CHG007

5

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

5

DAS
31
9-89

DAS
33
9-89

14-07-02

Work Order ID 115079

July-02-14 7:18:56 AM

115079

Page 2

Item ID: D206-559-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 3/17/14

Start Qty: 5.00

5

Cust Item ID:

Required Date: 3/17/14

Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

DAS
06
9-89

JUL 07 2014

S

Quality Control

180

Packaging

0.00

180

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD206-559-011

Location: 014

REV. D

S

14-07-07

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLJ 14-07-08

14-7-7

Picklist Print

July-02-14 7:19:00 AM

Page 1

Work Order ID: 115079

115079

Parent Item: D206-559-011

D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 5.00

Required Qty: 5.00

Comments:

IPP Rev:C04.02.17Blank size changedKJ/JLM

IPP Rev:D 07-01-02 Was K10007 JLM

IPP Rev:E 08-05-05 up a chg DD verified by:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified

By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-17A

Purchased

No

160

Each

340.0000

8

40

DAS
33
9-89

DAS
31
9-89

AN4-17A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST357

12

124858

12

ST515

328

M127817

78

M128813

250

127817

AN4-20A

Purchased

No

160

Each

487.0000

8

40

DAS
33
9-89

14-07-02

AN4-20A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST357

1

m126193

1

ST358

61

116419

61

ST516

425

m127290

175

m128429

250

127290

DAS
31
9-89

Picklist Print

July-02-14 7:19:01 AM

Work Order ID: 115079

115079

Parent Item: D206-559-011

D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 5.00

Required Qty: 5.00

D2438

Manufactured No

160

Each

142.0000

4

20

**

DAS

33

9-89

DAS

31

9-89

D2438

Clamp

DAS

06

9-89

Location

Loc Qty

Loc Code

ST

126

112483

126

ST456

10

115202

10

ST556

6

32016

6

57-112483

97-115202

67-32016

8 40

D2529

Manufactured No

160

Each

1,033.000

**

DAS

33

9-89

14-07-02

D2529

Washer

DAS

06

9-89

Location

Loc Qty

Loc Code

ST007

1033

109580

7

115153

326

119633

600

121250

100

115153

DAS

31

9-89

Picklist Print

July-02-14 7:19:01 AM

Page 4

Work Order ID: 115079

115079

Parent Item: D206-559-011

D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 5.00

Required Qty: 5.00

MS2104214

Purchased

No

160

Each

5,234.000

8

40

MS210421 4

Locknut

DAS
06
9-89

Location

Loc Qty

Loc Code

ST307

5234

121444

12

m126015

12

m126275

32

m127255

71

m127376

11

m127813

971

m128300

80

m128798

3045

m129472

1000

**

DAS
33
9-89

DAS
31
9-89

128798

NAS1149D0463J

Purchased

No

160

Each

7,922.000

16

80

NAS1149D0463.I

WASHER

DAS
06
9-89

Location

Loc Qty

Loc Code

ST277

7922

121912

12

16941

8

M126221

20

M127813

22

M127904

1259

M128591

101

M128995

1500

M129390

5000

**

DAS
33
9-89

14-07-02

DAS
31
9-89

127904

July-02-14 7:19:01 AM

Shop Packet Print

Page 4

Picklist Print

July-02-14 7:19:01 AM

Page 5

Work Order ID: 115079

115079

Parent Item: D206-559-011

D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 5.00

Required Qty: 5.00

QS200-M44S

Purchased

No

160

Each

56.0000

2

10

QS200-44S

QS200-M44S

CLAMP

**

47126254

DAS

74-07-02

33

9-89

Location

Loc Qty

Loc Code

ST453

56

119436

1

125957

10

m128813

15

m129499

30

119436

57125957

DAS

31

9-89

DAS
33
9-89

JUL 27 2014

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

• COPYRIGHT © 1990 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: L
Date: 11.04.08